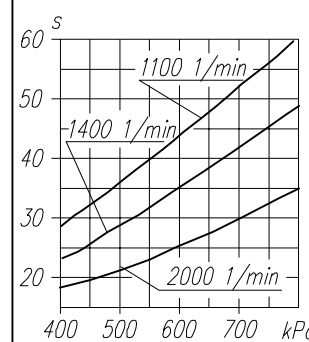


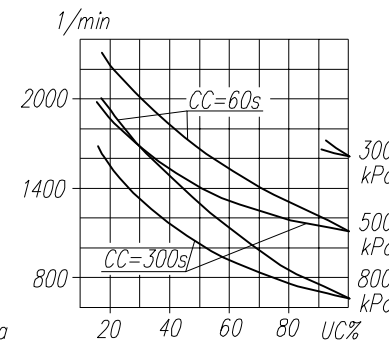
**TECHNICAL DATA:**

Number of cylinders 2  
 Cylinder diameter 75 mm  
 Piston stroke 48 mm  
 Total piston displacement 424 cm<sup>3</sup>  
 Mass 16 kg  
 Working pressure 800 kPa  
 Max. pressure for short time duty 1000 kPa  
 Max. allowable temp. of compressed air +220 °C  
 Cooling by inflation of air, with the speed of the stream min. -4m/s  
 Lubrication forced circulation, splash lubrication at min. pressure of 200kPa  
 admissible min. pressure only as regards to idle runing of engine -70kPa

Time to fill a tank of 40dm<sup>3</sup> capacity



Max. r.p.m. for continuous duty



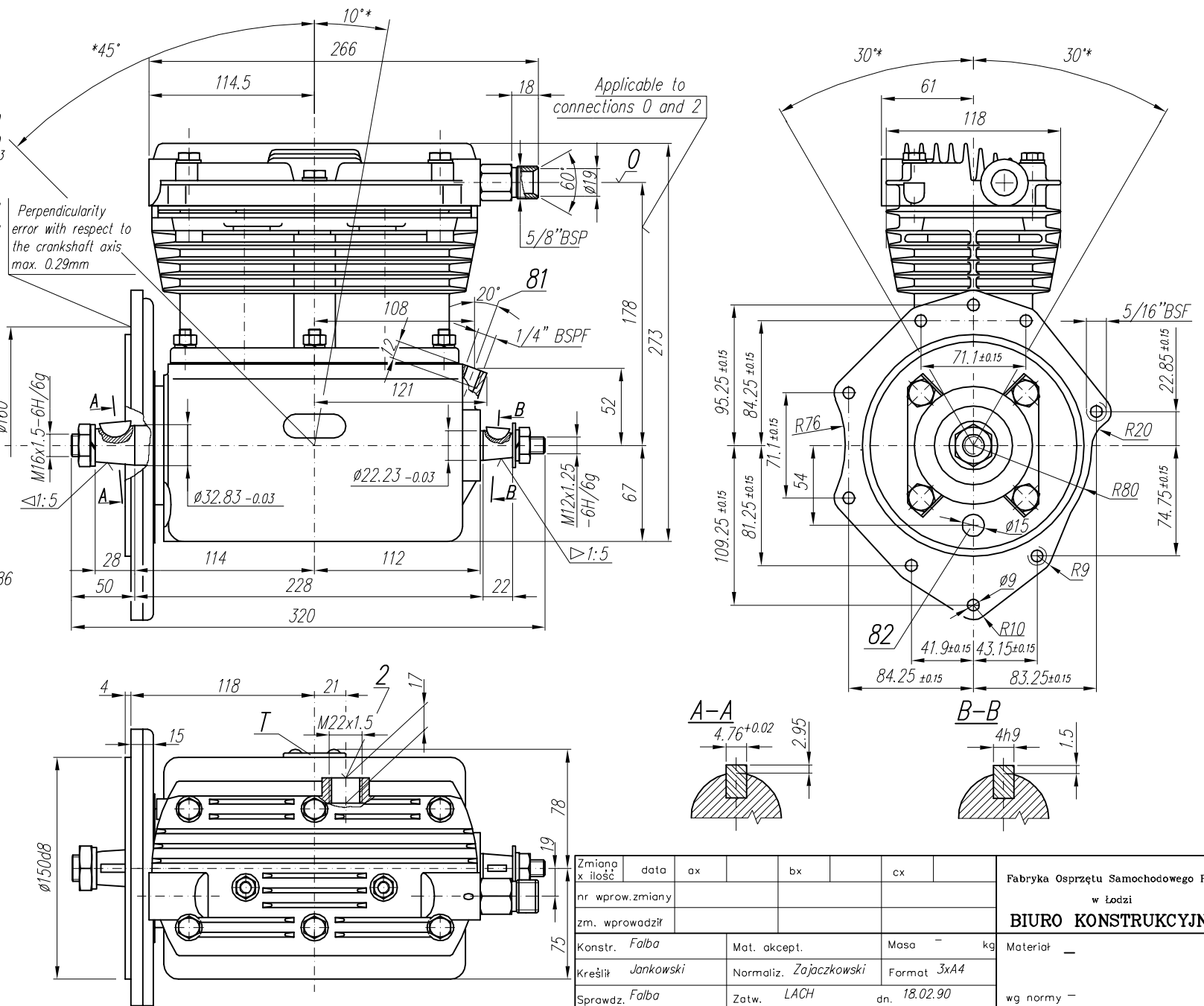
**SYMBOLS DESCRIPTION:**

0 - suction connection  
 2 - discharge connection  
 81 - lubricating oil inlet  
 82 - lubricating oil outlet and crankcase breathing  
 Numeral signs according to International Standard ISO-6786  
 T - rating plate  
 \* - max. angular deflection of the compressor  
 BSF; BSPF; BSP - signs for Whitworthe thread according to British Standard:  
 5/16" BSF acc. BS 84/1956 -middle class  
 1/4" BSPF acc. BS-2779/1956 -middle class  
 5/8" BSP acc. BS-2779/1956 -middle class

**NOTE!** The above characteristics are for open-inlet-valve control system at minimum cooling requirements and at ambient temperature +20°C

**DEFINITIONS:** CC=CT+CL - period of average operating cycle

$UC = \frac{CT}{CC} \times 100\%$  - percent ratio of compressor full load operating time in average operating cycle (also called percent duty cycle)  
 CL - compressor no-load operating time (exhaust to the atmosphere)  
 CT - compressor full load operating time



|                      |      |                        |    |              |  |
|----------------------|------|------------------------|----|--------------|--|
| Zmiana x ilość       | data | ax                     | bx | cx           | Fabryka Osprzętu Samochodowego POLMO w Łodzi |
| nr. wprowadz. zmiany |      |                        |    |              | <b>BIURO KONSTRUKCYJNE</b>                   |
| zm. wprowadził       |      |                        |    |              | Materiał                                     |
| Konstr. Falba        |      | Mat. akcept.           |    | Masa - kg    |  |
| Kreślił Jankowski    |      | Normaliz. Zajaczkowski |    | Format 3xA4  |  |
| Sprawdz. Falba       |      | Zatw. LACH             |    | dn. 18.02.90 | wg normy -                                   |
| Podziałka 1:2.5      |      | Nazwa Compressor       |    |              | Nr rys. HS31(602.05.901)                     |