



Ref.no.	Ordering number	Description	Quantity
1	601.27.032.02	Head compl.	1
2	603.04.102.04.2	Sealing ring	2
3		Plug M26x1,5	2
4		Bolt 8.8	1
5		Washer	1
6		Nut M8-8-B -Fe/Zn5 PN-86/M-82144	8
7		Washer	4
8		Sealing ring 11.1.04. Al. BN-76/3611-07	1
9		Plug M22x1,5	1
10 *	601.27.115.04.9	Cylinder head gasket	1
11	601.27.005.02.9	Valve plate compl.	1
12	601.07.144.04.4	Valve lamelle	1
13	601.07.145.04.7	Valve lamelle	1
14 *	601.27.022.02.8	Gasket PC	1
15	601.27.104.04.2	Cylinder	1
16		Stud 8.8	4
17		Spring washer Z8.2 Fe/Fg - PN-77/M-82008	8
18	601.27.012.02.4	Piston compl.	1
19		Piston ring - kit	1
20	601.27.010.02.9	Connecting rod compl.	1
21		Bolt 12.9	2
22	601.07.154.04.8	Semi bearing bush	2
23	601.27.033.02.4	Crankshaft	1
24		Key 5x7.5 Fe/Fg - PN-88/M-85008	1
25		Spring washer Z 18.3 Fe/Fg - PN-77/M-82008	1
26		Nut M18x1,5-04-B- Fe/Zn5 - PN-86/M-82153	1
27 *	601.07.124.14.9	Cylinder gasket	1
28 *	799.02.040.04.2	O- ring 57x3	1
29		Screw HM8x16-5.8-Fe/Zn5-PN-86/M-82208	4
30		Stud M8x22-8.8 Fe/Zn5 - PN-90/M-82131	4
31		Cap	1
32		Crankcase compl.	1
33	602.04.108.04.1	Bearing sleeve	1
34		Plug M10x1	1
35		Sealing ring 0-6(Al) BH-81/3617-07	1
36		Roller beaming NUP 206E C4 (32x62x16)	1
37 *	799.02.039.04.3	O- ring 88x3	1
38	785.10.020.14.5	Rotary shaft seal 829SDDW 28x40x6,5 PFP	1
39	601.27.141.04.9	Flange	1
40		Bolt M8x16-8.8-Fe/Zn5 - DIN 7984	4

**Legend:**

\* At repairs these parts should be replaced.